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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/851,261	05/08/2001	Koichi Mukasa	SUGIM33.001AUS	2985

20995 7590 10/02/2002

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EXAMINER

TRAN, LEN

ART UNIT	PAPER NUMBER
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1725

DATE MAILED: 10/02/2002

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Please find below and/or attached an Office communication concerning this application or proceeding.

TP

Office Action Summary

Applicati n No.

09/851,261

Applicant(s)

MUKASA ET AL.

Examiner

Len Tran

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-- The MAILING DATE of this c mmunication appears on the cover sheet with th correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).
- Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 08 May 2001 .
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-11 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-11 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
- 11) ☐ The proposed drawing correction filed on _____ is: a) ☐ approved b) ☐ disapproved by the Examiner.
If approved, corrected drawings are required in reply to this Office action.
- 12) ☐ The oath or declaration is objected to by the Examiner.

Priority under 35 U.S.C. §§ 119 and 120

- 13) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) ☒ All b) ☐ Some * c) ☐ None of:
1. ☒ Certified copies of the priority documents have been received.
2. ☐ Certified copies of the priority documents have been received in Application No. _____ .
3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
- * See the attached detailed Office action for a list of the certified copies not received.
- 14) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).
a) ☐ The translation of the foreign language provisional application has been received.
- 15) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.

Attachment(s)

- 1) ☒ Notice of References Cited (PTO-892)
- 2) ☐ Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) ☒ Information Disclosure Statement(s) (PTO-1449) Paper No(s) 5,6 .
- 4) ☐ Interview Summary (PTO-413) Paper No(s). _____ .
- 5) ☐ Notice of Informal Patent Application (PTO-152)
- 6) ☐ Other: _____ .

DETAILED ACTION

Priority

1. Receipt is acknowledged of papers submitted under 35 U.S.C. 119(a)-(d), which papers have been placed of record in the file.

Claim Rejections - 35 USC § 102

- (e) the invention was described in-
- (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effect under this subsection of a national application published under section 122(b) only if the international application designating the United States was published under Article 21(2)(a) of such treaty in the English language; or
 - (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that a patent shall not be deemed filed in the United States for the purposes of this subsection based on the filing of an international application filed under the treaty defined in section 351(a).
2. Claim 3 is rejected under 35 U.S.C. 102(b) as being anticipated by Iwai (US 5,533,146).

Iwai discloses the method of controlling the welding comprising the steps of irradiating plural linear laser beams for parts to be welded, taking images of the welding state by the reflected linear laser beams into a CCD camera, processing the image of the welding state, and controlling a laser welding head based on the processed data of the image (col. 2, lines 25-67 through col. 4, line 21).

Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person

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“ having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

4. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

5. Claims 1, 2, 7, 9, and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Iwai (US ‘146) and further in view of JP 2000042769.

Iwai discloses the method and apparatus of comprising of semiconductor lasers for emitting laser beams at a predetermined angle toward the target area, a CCD camera to generate image of the target area, an image processor for processing the image of the target area to determine the progress of welding, thereby controlling the position of the welding head (col. 2, lines 25-67 through col. 4, line 21 and figure 1).

However, Iwai fail to disclose a CCD camera with a band pass filter, a condenser, and a processor using CAD data.

JP ‘769 discloses the method of using a CCD camera with a band pass filter, a condenser for the purpose of which condenses the light emitted from a weld zone as becomes the optical axis and the same axle of a laser beam which is irradiated by the work is formed. The purpose of

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the band pass filter is to change into the voltage signal according to light receiving intensity with the photodiode and amplifier as an optoelectric transducer, and is outputted to the welding state judging processor.

Therefore, it would have been obvious to one of ordinary skill in the art at the time applicant's invention was made to provide a condenser and band pass filter as taught by JP '769, in Iwai in order to send signal of the welding state to the processor.

6. Claims 4-6, 8, and 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Iwai (US '146) and further in view of JP 2000042769 in view of Anderson et al (US 5,938,446).

Iwai fails to teach using CAD for control welding. However, it would have been obvious to one of ordinary skill in the art at the time applicant's invention was made to have CAD being part of the processing unit, since CAD is well known in any data retrieving art, to be used as a data collection software. Therefore, incorporating the CAD data software would have been a desired choice or depending on the allowable expense of the project.

Furthermore, Anderson et al is introduced to show the importance of CAD for read-off off data which is input to a CAD program. Therefore, it would have been obvious to one of ordinary skill in the art at the time applicant's invention was made to provide CAD as taught by Anderson et al, in Iwai and JP '769 in order facilitate the calculation by hand.

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Inquiry


Any inquiry concerning this communication or earlier communications from the examiner should be directed to Len Tran whose telephone number is (703)605-1175. The examiner can normally be reached on M-F, 8:30 - 5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on 703-308-3318. The fax phone numbers for the organization where this application or proceeding is assigned are (703)305-3602 for regular communications and (703)305-3602 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703)308-0661.

Len Tran
Examiner
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LT
September 20, 2002


M. ALEXANDRA ELVE
PRIMARY EXAMINER